

REV	DATE	ALTD: KONDAPANAI DU
01	09.07.19	APPD : SARAVANAN
ALL REVISIONS ARE INDICATED AS $\triangle 01$		

NOTES:

- DESIGN PRESSURE : 512 Kg/Cm² (g)
- DESIGN TEMPERATURE : 200 °C
- WORKING MEDIUM : WATER
- FOLLOW TDC No. : AS APPLICABLE
- ALL DIMENSIONS ARE FINISHED DIMENSIONS
- DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- CONNECTING PIPE SIZE IS PIPE ID415X101 $\triangle 01$
- MATERIAL SPECIFICATION SHALL BE SA234WPC
- CONSTRUCTION SHALL BE SEAMLESS
- WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

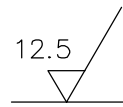
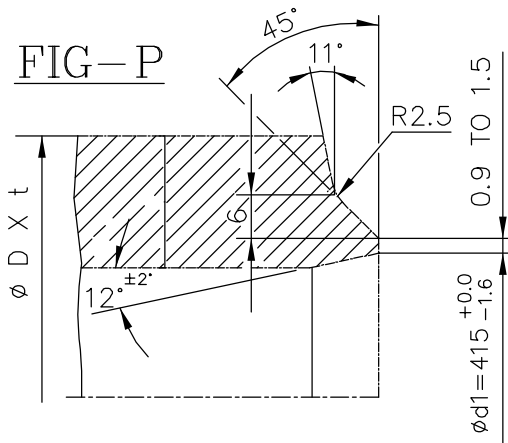
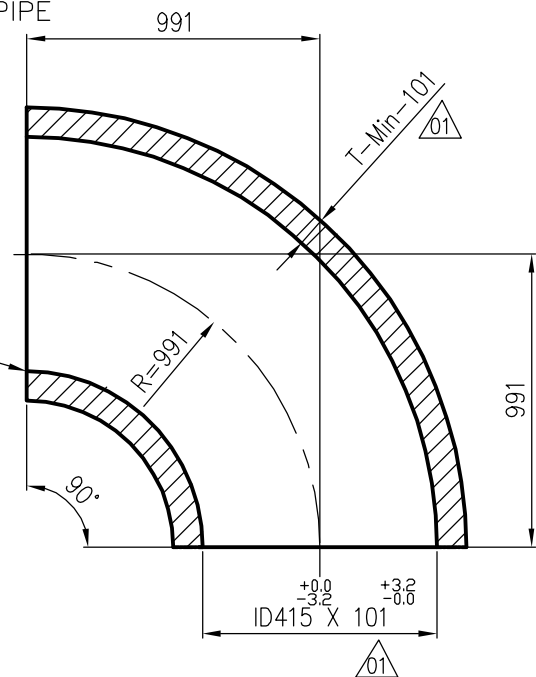


FIG-P



REF FIG-P
(TYP)



-	BW LR 90DEG ELBOW ID415X101 $\triangle 01$	92 524 033 0000 SA 234 WPC	A	UNIT	1999	560
					1	
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT WT. (KG)	
					QUANTITY	



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		21.02.19
CHD	KONDAPANAI DU		21.02.19
APPD	R SESHAGIRI		21.02.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG	
CODE			N.T.S	1999.560	—	
TITLE					DRAWING NO :	REV
BW LR 90DEG ELBOW ID415X101 $\triangle 01$					4-80-423-82232	01